

# Work Order ID 53442

November 4, 2009 1:42:45 PM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bushing

Start Date: 04/11/2009 Start Qty: 36.00



Cust Item ID:

Required Date: 11/11/2009 Req'd Qty: 36.00

Customer:

Reference:

Approvals: Process Plan: RR Date: 09-11-4 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

□

Deburr

SA 09/11/09

36 0

110

0.00



QC2- Inspect parts off machine FA/FAIB

QC

Memo

0.00

Quality Control

SA 09/11/09

36 0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 09.11-10

36

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Cust Item ID:

Required Date: 11/11/2009 Req'd Qty: 36.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: P&T D.

0.00



Packaging

Memo

0.00

Packaging

15 9/14/10 (36)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/10 MF

MF  
09-11-10

# Picklist Print

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Work Order ID: 53442



Parent Item: D3759-1RevA



Parent Item Name: Bushing

Start Date: 04/11/2009

Required Date: 11/11/2009

Comments:

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304R0.375

Purchased

No

110

f

40.5845

2.3684



304 ROUND BAR 0.375

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

40.58447895

110166

3.32

110472

6.41

112058

0.31317895

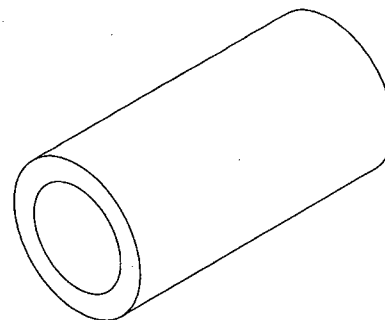
— 112473

30.5413

2.61

SA 02/11/09





**D3759-1 BUSHING**

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 SUBJECT TO APPROVAL  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 53442  
*PL 09-11-9*

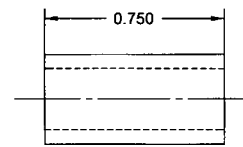
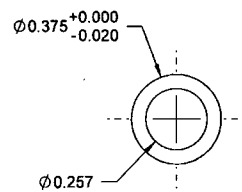
RELEASED  
*08-03-03*

**NOTES:**

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD  
 (REF. DART SPEC M304R)  
 OR AISI 304/316, STAINLESS STEEL TUBE  
 (REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			
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MFG. APPR.	<i>LE</i>	TITLE		SCALE	
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DATE	08.03.03				

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